



CHEMISTRY, PROCESSES AND PROBLEMS OF COMPLEX ORES UTILIZATION: HYDROMETALLURGICAL OPTIONS

**GERALD O. ONYEDIKA*, A. C. ACHUSIM-UDENKO,
C. I. A. NWOKO and M. O. C. OGWUEGBU**

Mineral Processing Unit, Department of Chemistry, Federal University of Technology, P.M.B. 1526,
OWERI (NIGERIA)

ABSTRACT

Since the second world war, the demands for pure elements and other metals hitherto considered rather rare, and usually found in association as complex mineral ores, have increased considerably. The utilization of these minerals as-mined has largely constituted research and technological problems. This paper has addressed the problems of complex ores utilization by considering the nature and compositions of complex ores, the multi-stage hydrometallurgical processes involved in their utilization, reagent types and consumption, energy requirements and waste disposal. The chemistry of the hydrometallurgical processes of these complex ores and the methods of separation of the constituent species has been significantly reviewed.

Key words: Hydrometallurgy, Complex ore, Leaching, Acid, Alkali, Utilization.

INTRODUCTION

Nearly all metals are derived from ores, which are concentrates of minerals situated accessibly at or near the earth's crust. Ores are complex composite materials bearing minerals of several metals. The two important exceptions perhaps are magnesium, which may also be won from sea water, and plutonium, which is produced in atomic reactors. Ores are therefore, from their own very nature are complex, the simplicity of their chemical formula notwithstanding. As the complexity of these ores increase, various technologies have been developed, effecting their laboratory analysis, industrial processes and utilizations¹⁻⁴. Nonetheless, these utilization processes, including those still in the laboratory scales and desks, have created an avalanche of problems, in terms of capital cost with respect to engineering equipment, research and development, energy requirements, reagent consumption and waste management⁵.

*Author for correspondence; E-mail: contacthasu@yahoo.co.in; Ph.: (M) 09327770619 (O) 0285262358;

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The 2014 International Conference on Energy and Power Engineering EPE2014 will be held on April 26-27, 2014 in Hong Kong, China. The aim of this international convention is to bring together experts and scholars from around the world and offer them a chance to share the latest research results in the field of Energy and Power Engineering. We all know that over the past few decades a great change has happened in the field of the environment technology and the science technology is growing faster and faster. In order to keep up with the daily changing situation we have sent invitations to experts, scholars and other people who have devoted themselves in related fields and it is a great honor to us that most of them have accepted our invitation and supported the EPE2014 with their latest studies. Up till now we have received over three hundred papers from various countries; this shows that there has been a growing interest in the field of energy and power engineering. Among those papers received we have eventually chosen about a hundred to be presented and included in this proceeding. These papers generally represented the current research status in this field and the future trend. We sincerely believe that these papers could be valuable to the future work of yours. Finally, on behalf of the committee, I would like to deeply express our gratitude to those who have supported the EPE2014, especially the international experts who helped reviewing papers. The DEStech Publications help publish the conference proceedings and last but not least the authors of these inspiring papers. Without the help from these people EPE2014 would not be as half successful as it is now. Here welcome to EPE2014 and let's hope that it will be a great success. Tim Chou Bulletin United States. Bureau of Mines, 1919 *Bulletin* ,1919

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