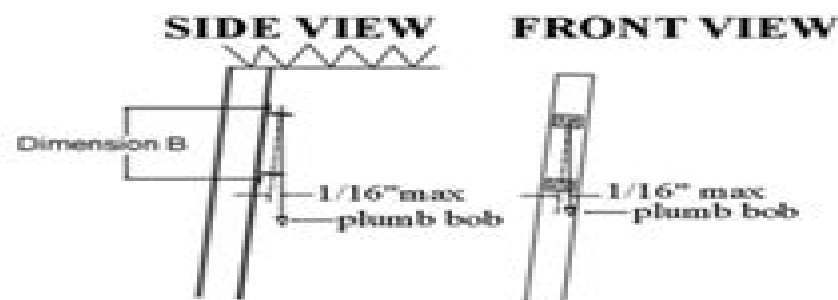


After these points have been covered, you may begin the installation procedure as follows:

1. Refer to the appropriate table in this manual and locate the dimensions of the specific Model 301 jib crane to be installed.
2. Determine the elevation of the top wall bracket by adding the "Bracket Centers" dimension to the desired elevation of the bottom of the boom plus 1/2 the boom height.
3. Hold the top wall bracket against the supporting column in its proper location with a C-clamp or other supporting method.
4. Establish the correct distance from the top wall bracket to the bottom wall bracket from the charts ("Dimension B"). Hold the bottom wall bracket against the supporting column with a C-clamp or other supporting method.
5. Use a plumb bob to check the alignment of the bottom bracket with the top bracket in two planes. The alignment must be within 1/16 inches from top to bottom.



6. Using the wall brackets as a template, mark the established hole locations.
7. Drill the holes in the column for the wall brackets.
8. Mount the wall brackets and their shims (if used) to the column with bolts (ASTM A-325) supplied by the installer. Care should be taken to insure all bolts are properly tightened.
9. Lift the boom assembly with its brackets and tie rod assembly attached with a lift truck or other means into place. Insert the top pivot assembly and the bottom pivot assembly into its respective wall brackets. Insert the top and bottom bracket bolts into the bracket assemblies and properly tighten the nuts to the torque listed.

PIVOT BOLT TORQUE ONLY	CRANE CAPACITY	BOLT SIZE	TORQUE ON NUT
	1/4 - 1 TON	1"	40 FT-LBS
	1 1/2 - 2 TON	1 1/4"	75 FT-LBS
	3 TON	1 1/2"	70 FT-LBS
	4 - 5 TON	2 1/4"	57 FT-LBS

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