Joseph I. Goldstein Dale E. Newbury Joseph R. Michael Nicholas W.M. Ritchie John Henry J. Scott David C. Joy

Scanning Electron Microscopy and X-Ray Microanalysis

Fourth Edition





⁄ Springer

Scanning Electron Microscopy And X Ray Microanalysis

Charles E. Lyman

Scanning Electron Microscopy And X Ray Microanalysis:

Scanning Electron Microscopy and X-Ray Microanalysis Joseph I. Goldstein, Dale E. Newbury, Joseph R. Michael, Nicholas W.M. Ritchie, John Henry J. Scott, David C. Joy, 2017-11-17 This thoroughly revised and updated Fourth Edition of a time honored text provides the reader with a comprehensive introduction to the field of scanning electron microscopy SEM energy dispersive X ray spectrometry EDS for elemental microanalysis electron backscatter diffraction analysis EBSD for micro crystallography and focused ion beams Students and academic researchers will find the text to be an authoritative and scholarly resource while SEM operators and a diversity of practitioners engineers technicians physical and biological scientists clinicians and technical managers will find that every chapter has been overhauled to meet the more practical needs of the technologist and working professional In a break with the past this Fourth Edition de emphasizes the design and physical operating basis of the instrumentation including the electron sources lenses detectors etc In the modern SEM many of the low level instrument parameters are now controlled and optimized by the microscope's software and user access is restricted Although the software control system provides efficient and reproducible microscopy and microanalysis the user must understand the parameter space wherein choices are made to achieve effective and meaningful microscopy microanalysis and micro crystallography Therefore special emphasis is placed on beam energy beam current electron detector characteristics and controls and ancillary techniques such as energy dispersive x ray spectrometry EDS and electron backscatter diffraction EBSD With 13 years between the publication of the third and fourth editions new coverage reflects the many improvements in the instrument and analysis techniques The SEM has evolved into a powerful and versatile characterization platform in which morphology elemental composition and crystal structure can be evaluated simultaneously Extension of the SEM into a dual beam platform incorporating both electron and ion columns allows precision modification of the specimen by focused ion beam milling New coverage in the Fourth Edition includes the increasing use of field emission guns and SEM instruments with high resolution capabilities variable pressure SEM operation theory and measurement of x rays with high throughput silicon drift detector SDD EDS x ray spectrometers In addition to powerful vendor supplied software to support data collection and processing the microscopist can access advanced capabilities available in free open source software platforms including the National Institutes of Health NIH ImageJ Fiji for image processing and the National Institute of Standards and Technology NIST DTSA II for quantitative EDS x ray microanalysis and spectral simulation both of which are extensively used in this work However the user has a responsibility to bring intellect curiosity and a proper skepticism to information on a computer screen and to the entire measurement process This book helps you to achieve this goal Realigns the text with the needs of a diverse audience from researchers and graduate students to SEM operators and technical managers Emphasizes practical hands on operation of the microscope particularly user selection of the critical operating parameters to achieve meaningful results Provides step by step overviews of SEM EDS and EBSD and checklists of

critical issues for SEM imaging EDS x ray microanalysis and EBSD crystallographic measurements Makes extensive use of open source software NIH ImageJ FIJI for image processing and NIST DTSA II for quantitative EDS x ray microanalysis and EDS spectral simulation Includes case studies to illustrate practical problem solving Covers Helium ion scanning microscopy Organized into relatively self contained modules no need to read it all to understand a topic Includes an online supplement an extensive Database of Electron Solid Interactions which can be accessed on SpringerLink in Chapter 3 **Electron Microscopy and X-Ray Microanalysis** Joseph Goldstein, 2003-01-31 This text provides students as well as practitioners with a comprehensive introduction to the field of scanning electron microscopy SEM and X ray microanalysis The authors emphasize the practical aspects of the techniques described Topics discussed include user controlled functions of scanning electron microscopes and x ray spectrometers and the use of x rays for qualitative and quantitative analysis Separate chapters cover SEM sample preparation methods for hard materials polymers and biological specimens In addition techniques for the elimination of charging in non conducting specimens are detailed **Scanning Electron Microscopy** and X-Ray Microanalysis Joseph Goldstein, Dale E. Newbury, Patrick Echlin, David C. Joy, Charles Fiori, Eric Lifshin, 2013-11-11 This book has evolved by processes of selection and expansion from its predecessor Practical Scanning Electron Microscopy PSEM published by Plenum Press in 1975 The interaction of the authors with students at the Short Course on Scanning Electron Microscopy and X Ray Microanalysis held annually at Lehigh University has helped greatly in developing this textbook The material has been chosen to provide a student with a general introduction to the techniques of scanning electron microscopy and x ray microanalysis suitable for application in such fields as biology geology solid state physics and materials science Following the format of PSEM this book gives the student a basic knowledge of 1 the user controlled functions of the electron optics of the scanning electron microscope and electron microprobe 2 the characteristics of electron beam sample interactions 3 image formation and interpretation 4 x ray spectrometry and 5 quantitative x ray microanalysis Each of these topics has been updated and in most cases expanded over the material presented in PSEM in order to give the reader sufficient coverage to understand these topics and apply the information in the laboratory Throughout the text we have attempted to emphasize practical aspects of the techniques describing those instrument parameters which the microscopist can and must manipulate to obtain optimum information from the specimen Certain areas in particular have been expanded in response to their increasing importance in the SEM field Thus energy dispersive x ray spectrometry which has undergone a tremendous surge in growth is treated in substantial detail Scanning Electron Microscopy, X-Ray Microanalysis, and Analytical Electron Microscopy Charles E. Lyman, 1990-08-31 During the last four decades remarkable developments have taken place in instrumentation and techniques for characterizing the microstructure and microcomposition of materials Some of the most important of these instruments involve the use of electron beams because of the wealth of information that can be obtained from the interaction of electron beams with matter The principal

instruments include the scanning electron microscope electron probe x ray microanalyzer and the analytical transmission electron microscope The training of students to use these instruments and to apply the new techniques that are possible with them is an important function which has been carried out by formal classes in universities and colleges and by special summer courses such as the ones offered for the past 19 years at Lehigh University Laboratory work which should be an integral part of such courses is often hindered by the lack of a suitable laboratory workbook While laboratory workbooks for transmission electron microscopy have been in existence for many years the broad range of topics that must be dealt with in scanning electron microscopy and microanalysis has made it difficult for instructors to devise meaningful experiments The present workbook provides a series of fundamental experiments to aid in hands on learning of the use of the instrumentation and the techniques It is written by a group of eminently qualified scientists and educators The importance of hands on Scanning Electron Microscopy and X-Ray Microanalysis Joseph I Goldstein, Dale E learning cannot be overemphasized Newbury, Joseph R Michael, Nicholas W M Ritchie, John Henry J Scott, David C Joy, 2018-08-30 This thoroughly revised and updated Fourth Edition of a time honored text provides the reader with a comprehensive introduction to the field of scanning electron microscopy SEM energy dispersive X ray spectrometry EDS for elemental microanalysis electron backscatter diffraction analysis EBSD for micro crystallography and focused ion beams Students and academic researchers will find the text to be an authoritative and scholarly resource while SEM operators and a diversity of practitioners engineers technicians physical and biological scientists clinicians and technical managers will find that every chapter has been overhauled to meet the more practical needs of the technologist and working professional In a break with the past this Fourth Edition de emphasizes the design and physical operating basis of the instrumentation including the electron sources lenses detectors etc In the modern SEM many of the low level instrument parameters are now controlled and optimized by the microscope s software and user access is restricted Although the software control system provides efficient and reproducible microscopy and microanalysis the user must understand the parameter space wherein choices are made to achieve effective and meaningful microscopy microanalysis and micro crystallography Therefore special emphasis is placed on beam energy beam current electron detector characteristics and controls and ancillary techniques such as energy dispersive x ray spectrometry EDS and electron backscatter diffraction EBSD With 13 years between the publication of the third and fourth editions new coverage reflects the many improvements in the instrument and analysis techniques The SEM has evolved into a powerful and versatile characterization platform in which morphology elemental composition and crystal structure can be evaluated simultaneously Extension of the SEM into a dual beam platform incorporating both electron and ion columns allows precision modification of the specimen by focused ion beam milling New coverage in the Fourth Edition includes the increasing use of field emission guns and SEM instruments with high resolution capabilities variable pressure SEM operation theory and measurement of x rays with high throughput silicon drift detector SDD EDS x ray spectrometers In addition to powerful

vendor supplied software to support data collection and processing the microscopist can access advanced capabilities available in free open source software platforms including the National Institutes of Health NIH ImageJ Fiji for image processing and the National Institute of Standards and Technology NIST DTSA II for quantitative EDS x ray microanalysis and spectral simulation both of which are extensively used in this work However the user has a responsibility to bring intellect curiosity and a proper skepticism to information on a computer screen and to the entire measurement process This book helps you to achieve this goal Realigns the text with the needs of a diverse audience from researchers and graduate students to SEM operators and technical managers Emphasizes practical hands on operation of the microscope particularly user selection of the critical operating parameters to achieve meaningful results Provides step by step overviews of SEM EDS and EBSD and checklists of critical issues for SEM imaging EDS x ray microanalysis and EBSD crystallographic measurements Makes extensive use of open source software NIH ImageJ FIJI for image processing and NIST DTSA II for quantitative EDS x ray microanalysis and EDS spectral simulation Includes case studies to illustrate practical problem solving Covers Helium ion scanning microscopy Organized into relatively self contained modules no need to read it all to understand a topic Includes an online supplement an extensive Database of Electron Solid Interactions which can be accessed on SpringerLink in Chapter 3 Advanced Scanning Electron Microscopy and X-Ray Microanalysis Patrick Echlin, C.E. Fiori, Joseph Goldstein, David C. Joy, Dale E. Newbury, 2013-06-29 This book has its origins in the intensive short courses on scanning elec tron microscopy and x ray microanalysis which have been taught annually at Lehigh University since 1972 In order to provide a textbook containing the materials presented in the original course the lecturers collaborated to write the book Practical Scanning Electron Microscopy PSEM which was published by Plenum Press in 1975 The course con tinued to evolve and expand in the ensuing years until the volume of material to be covered necessitated the development of separate intro ductory and advanced courses In 1981 the lecturers undertook the project of rewriting the original textbook producing the volume Scan ning Electron Microscopy and X Ray Microanalysis SEMXM This volume contained substantial expansions of the treatment of such basic material as electron optics image formation energy dispersive x ray spectrometry and qualitative and quantitative analysis At the same time a number of chapters which had been included in the PSEM vol ume including those on magnetic contrast and electron channeling con trast had to be dropped for reasons of space Moreover these topics had naturally evolved into the basis of the advanced course In addition the evolution of the SEM and microanalysis fields had resulted in the devel opment of new topics such as digital image processing which by their nature became topics in the advanced course

Handbook of Sample Preparation for Scanning Electron Microscopy and X-Ray Microanalysis Patrick Echlin, 2011-04-14 Scanning electron microscopy SEM and x ray microanalysis can produce magnified images and in situ chemical information from virtually any type of specimen The two instruments generally operate in a high vacuum and a very dry environment in order to produce the high energy beam of

electrons needed for imaging and analysis With a few notable exceptions most specimens destined for study in the SEM are poor conductors and composed of beam sensitive light elements containing variable amounts of water In the SEM the imaging system depends on the specimen being sufficiently electrically conductive to ensure that the bulk of the incoming electrons go to ground The formation of the image depends on collecting the different signals that are scattered as a consequence of the high energy beam interacting with the sample Backscattered electrons and secondary electrons are generated within the primary beam sample interactive volume and are the two principal signals used to form images The backscattered electron coefficient increases with increasing atomic number of the specimen whereas the secondary electron coefficient is relatively insensitive to atomic number This fundamental diff ence in the two signals can have an important effect on the way samples may need to be prepared The analytical system depends on collecting the x-ray photons that are generated within the sample as a consequence of interaction with the same high energy beam of primary electrons used to produce images Scanning Electron Microscopy and X-Ray Microanalysis Joseph Goldstein, Dale E. Newbury, Patrick Echlin, David C. Joy, Alton D. Romig Jr., Charles E. Lyman, Charles Fiori, Eric Lifshin, 2011-09-28 In the last decade since the publication of the first edition of Scanning Electron Microscopy and X ray Microanalysis there has been a great expansion in the capabilities of the basic SEM and EPMA High resolution imaging has been developed with the aid of an extensive range of field emission gun FEG microscopes The magnification ranges of these instruments now overlap those of the transmission electron microscope Low voltage microscopy using the FEG now allows for the observation of noncoated samples In addition advances in the develop ment of x ray wavelength and energy dispersive spectrometers allow for the measurement of low energy x rays particularly from the light elements B C N 0 In the area of x ray microanalysis great advances have been made particularly with the phi rho z Ii pz technique for solid samples and with other quantitation methods for thin films particles rough surfaces and the light elements In addition x ray imaging has advanced from the conventional technique of dot mapping to the method of quantitative compositional imaging Beyond this new software has allowed the development of much more meaningful displays for both imaging and quantitative analysis results and the capability for integrating the data to obtain specific information such as precipitate size chemical analysis in designated areas or along specific directions and local chemical inhomogeneities Scanning Electron Microscopy and X-Ray Microanalysis Joseph Goldstein, Dale E. Newbury, Patrick Echlin, David C. Joy, Charles Fiori, Eric Lifshin, 2013-03-20 This book has evolved by processes of selection and expansion from its predecessor Practical Scanning Electron Microscopy PSEM published by Plenum Press in 1975 The interaction of the authors with students at the Short Course on Scanning Electron Microscopy and X Ray Microanalysis held annually at Lehigh University has helped greatly in developing this textbook The material has been chosen to provide a student with a general introduction to the techniques of scanning electron microscopy and x ray microanalysis suitable for application in such fields as biology geology solid state physics and materials science Following the format of PSEM this book

gives the student a basic knowledge of 1 the user controlled functions of the electron optics of the scanning electron microscope and electron microprobe 2 the characteristics of electron beam sample inter actions 3 image formation and interpretation 4 x ray spectrometry and 5 quantitative x ray microanalysis Each of these topics has been updated and in most cases expanded over the material presented in PSEM in order to give the reader sufficient coverage to understand these topics and apply the information in the laboratory Throughout the text we have attempted to emphasize practical aspects of the techniques describing those instrument parameters which the microscopist can and must manipulate to obtain optimum information from the specimen Certain areas in particular have been expanded in response to their increasing importance in the SEM field Thus energy dispersive x ray spectrometry which has undergone a tremendous surge in growth is treated in Scanning Electron Microscopy and X-ray Microanalysis Robert Edward Lee, 1993 A description of the substantial detail field of scanning electron microscopy and X ray microanalysis including coverage of specimen preparation electron emission lenses and electromagnetic fields specimen beam interactions vacuum generation and energy and wavelength dispersive X Scanning Electron Microscopy and X-ray Microanalysis Joseph Goldstein, Dale E. Newbury, David ray spectroscopy C. Joy, Charles E. Lyman, Patrick Echlin, Eric Lifshin, Linda Sawyer, J.R. Michael, 2013-10-03 This text provides students as well as practitioners with a comprehensive introduction to the field of scanning electron microscopy SEM and X ray microanalysis The authors emphasize the practical aspects of the techniques described Topics discussed include user controlled functions of scanning electron microscopes and x ray spectrometers and the use of x rays for qualitative and quantitative analysis Separate chapters cover SEM sample preparation methods for hard materials polymers and biological specimens In addition techniques for the elimination of charging in non conducting specimens are detailed Scanning Electron Microscopy and X-ray Microanalysis (set Price of 34 Books) Graham Lawes, 2008-09-23 Advanced scanning electron microscopy and X-ray microanalysis D.E. Newbury, 1994 Advanced Scanning Electron Microscopy and X-ray Microanalysis, 1986

Scanning Electron Joseph I. Goldstein,1981 X-ray Microanalysis for Biologists Alice Warley,1997 The smart way to learn how to build InfoPath forms for SharePoint one step at a time Design and build forms without writing code add approval workflows to your forms integrate data create and use forms in the cloud Scanning Electron Microscopy and X-Ray Microanalysis Joseph Goldstein,Dale E. Newbury,David C. Joy,Charles E. Lyman,Patrick Echlin,Eric Lifshin,Linda Sawyer,J.R. Michael,2007-04-30 This text provides students as well as practitioners with a comprehensive introduction to the field of scanning electron microscopy SEM and X ray microanalysis The authors emphasize the practical aspects of the techniques described Topics discussed include user controlled functions of scanning electron microscopes and x ray spectrometers and the use of x rays for qualitative and quantitative analysis Separate chapters cover SEM sample preparation methods for hard materials polymers and biological specimens In addition techniques for the elimination of charging in non conducting specimens are detailed Scanning Electron Microscopy and X-ray Microanalysis Graham

Lawes, Arthur M. James, 1987 Scanning Electron Microscopy and X-ray Microanalysis Joseph I. Goldstein, 1984 High Resolution X-ray Imaging and Quantitative Microanalysis in Electron Microscopy Chaoyi Teng, 2020 Scanning electron microscope energy dispersive spectroscopy SEM EDS systems are popular for X ray microanalysis due to its simple and fast operation Recent years which use cold field emission sources and silicon drift detectors are highly capable X ray imaging and quantitative microanalysis tools However the analytical efficiency and accuracy of SEM EDS still have room for improvement Regarding X ray elemental mapping in particular the top concern is to collect sufficient X ray counts Unfortunately high count rates are usually achieved with sacrificing acquisition efficiency or spatial resolution Regarding the quantitative X ray microanalysis the accuracy of EDS is constantly being questioned Thus the objective of this study is to optimize the SEM EDS making it a more efficient and accurate analytical instrument In this study X ray mapping was performed on rare earth minerals REMs which contain various phases and complicated elemental constituents The data was collected using a cold field emission SEM CFE SEM equipped with an annular SDD aSDD The traditional elemental maps usually have excessive noise and limited phase information so phase map analysis was performed instead Compared with the conventional SDD the aSDD has a larger solid angle which produces high count rate and allows for efficient analysis at a low beam energy The enhanced spatial resolution enables the accurate identification of REM phases down to one micron In addition the multivariate statistical analysis MSA i e the principal components analysis PCA and the blind source separation BSS was performed on the phase maps of REMs This analysis reduces the noise and improves the phase identification accuracy shortening the necessary acquisition timeThe f ratio method which is a recently developed quantitative analysis method for binary systems based on a CFE SEM EDS is used This method incorporates traditional EDS experiments and Monte Carlo simulations Standards with known compositions are needed to calibrate the differences between experiments and simulations In this study the f ratio method was applied to multi element systems including two Mg Al Zn alloys and three standard minerals kyanite Al2SiO5 albite NaAlSi3O8 and orthoclase KAlSi3O8 The requirement of standard option was extended to any standard containing one or more target elements The influences of the beam current beam energy and the standard composition were investigated It is shown that the beam current does not have obvious impacts on the quantification results so the f ratio method is suitable for long acquisition even when suffering from current instabilities In addition using beam energy dependent calibration factors the f ratio method can achieve a satisfactory accuracy

Scanning Electron Microscopy And X Ray Microanalysis: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have enthralled audiences this year. The Must-Read: Colleen Hoovers "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Uncover the Best: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Scanning Electron Microscopy And X Ray Microanalysis : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a guiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and thrilling novel that will keep you guessing until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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Table of Contents Scanning Electron Microscopy And X Ray Microanalysis

- 1. Understanding the eBook Scanning Electron Microscopy And X Ray Microanalysis
 - The Rise of Digital Reading Scanning Electron Microscopy And X Ray Microanalysis
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Scanning Electron Microscopy And X Ray Microanalysis
 - $\circ \ Exploring \ Different \ Genres$
 - $\circ\,$ Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Scanning Electron Microscopy And X Ray Microanalysis
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Scanning Electron Microscopy And X Ray Microanalysis
 - Personalized Recommendations
 - Scanning Electron Microscopy And X Ray Microanalysis User Reviews and Ratings
 - Scanning Electron Microscopy And X Ray Microanalysis and Bestseller Lists
- 5. Accessing Scanning Electron Microscopy And X Ray Microanalysis Free and Paid eBooks
 - Scanning Electron Microscopy And X Ray Microanalysis Public Domain eBooks
 - Scanning Electron Microscopy And X Ray Microanalysis eBook Subscription Services
 - Scanning Electron Microscopy And X Ray Microanalysis Budget-Friendly Options
- 6. Navigating Scanning Electron Microscopy And X Ray Microanalysis eBook Formats
 - o ePub, PDF, MOBI, and More
 - Scanning Electron Microscopy And X Ray Microanalysis Compatibility with Devices
 - Scanning Electron Microscopy And X Ray Microanalysis Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Scanning Electron Microscopy And X Ray Microanalysis
 - Highlighting and Note-Taking Scanning Electron Microscopy And X Ray Microanalysis
 - o Interactive Elements Scanning Electron Microscopy And X Ray Microanalysis
- 8. Staying Engaged with Scanning Electron Microscopy And X Ray Microanalysis

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Scanning Electron Microscopy And X Ray Microanalysis
- 9. Balancing eBooks and Physical Books Scanning Electron Microscopy And X Ray Microanalysis
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Scanning Electron Microscopy And X Ray Microanalysis
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Scanning Electron Microscopy And X Ray Microanalysis
 - Setting Reading Goals Scanning Electron Microscopy And X Ray Microanalysis
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Scanning Electron Microscopy And X Ray Microanalysis
 - Fact-Checking eBook Content of Scanning Electron Microscopy And X Ray Microanalysis
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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