

## Analysis of Physico-Chemical Methods for Investigation of Oil Sludge

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### Abstract

This article is devoted to the problem of the formation and accumulation of oil sludge that is relevant throughout the world. The results of research and analysis of existing literature materials on the classification of oil sludge types, the causes and sources of oil sludge formation, ways of their processing and disposal from tanks are presented. Physical and chemical methods for studying oil sludge are described, which make it possible to determine the quality of oil sludge.

**Keywords:** *Oil sludge, mechanical impurities, water-oil emulsion, aggregative physical and chemical systems, physical and chemical characteristics of sludge.*

### Introduction

During the extraction, transportation and processing of oil, oil sludge is formed and accumulated. In the most general form, all oil sludge can be divided into three main groups in accordance with the conditions of their formation: ground, bottom and reservoir type. The former are formed as a result of spills of oil products on the soil during production operations, or in emergency situations. Bottom sludge is formed due to the settling of oil spills to the bottom of reservoirs, and reservoir-type oil sludge is formed during the storage and

transportation of petroleum products in tanks of various designs.

In general, oil sludge is a multi-component stable aggregative physical and chemical systems, consisting mainly of oil products, water, sand, clay, etc. The main reason for the formation of oil sludge is the physical and chemical interaction of oil products in the tank with moisture, oxygen and mechanical impurities. As a result of such processes, resinous compounds are formed, as well as water-oil emulsions and mineral dispersions. Since any sludge is formed as a result of

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